



Providing Solutions in Pressure Sensitive Films

Product Construction Sheet

Classics Plus® 10074

GENERAL DESCRIPTION:

This is a clear polyester film coated with a clear overlaminating pressure sensitive acrylic adhesive and backed with a one side poly coated semi bleached kraft release liner.

This product is not recommended for overlaminating metallic or dark color background.

UL RECOGNITION:

This product is UL recognized for indoor/outdoor use with occasional exposure to lubricating oil and water. For further information, please reference FLEXcon's UL file No MH10170 (N) or contact your FLEXcon Representative.

PRODUCT DATA	VALUE	TEST METHOD
PHYSICAL PROPERTIES		
Thickness (micron)	Film: 25 +/- 10 % Adhesive: 15-18 +/- 3 Liner: 76 +/- 10 %	ASTM D 3652
Dimensional Stability (%)	No shrinkage observed	On Al panel at 71°C for 24 hr.

ADHESION PROPERTIES**

Adhesion from	Average (N/m)	
Stainless Steel	781	FTM 1 (Modified for 72 hr dwell time)
Acrylic	726	
Glass	759	
Expected Shear (hours)	2	FTM 8
Tack (gm/sq cm)	340	ASTM D 2979

** For guidance only

This data is based on limited test results due to the custom nature of this product, not to be used for setting specifications.

EXPECTED EXTERIOR LIFE	Two years
SERVICE TEMPERATURE RANGE	-40°C to 150°C
MINIMUM APPLICATION TEMPERATURE	10°C
STORAGE STABILITY	Two years stored at 21°C and 50% RH

* Classics Plus is a registered trademark of FLEXcon Company, Inc.

15/08/2002

Product Performance and Suitability

All of the descriptive information, the typical performance data, and recommendations for the use of FLEXcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by FLEXcon. All purchasers of FLEXcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of FLEXcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.